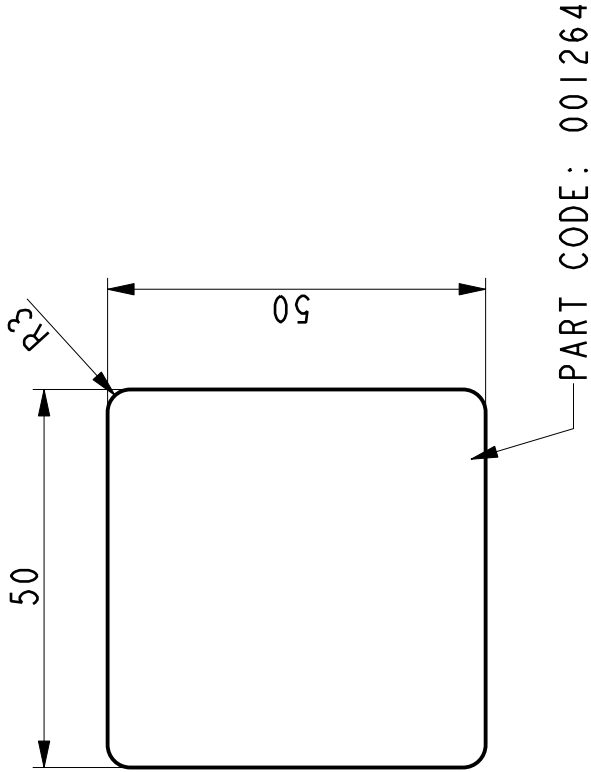


ISSUE	DESCRIPTION	NAME	DATE
I	NEW DRAWING	JS	30/06/08




BAR CODE No.  
5 020837 XXXXXX

CONSTRUCTION:  
WHITE WOOD-FREE, ELEMENTAL CHLORINE FREE, NON-COATED  
WRITING PAPER  
WEIGHT  $73 \pm 7$  gr/sqm, TENSILE STRENGTH (min) 68 N/15mm  
OPACITY 82%, SMOOTHNESS (min) 170 sec (bekk)

THICKNESS:  
 $0.071 \pm 0.005$

ADHESIVE:  
PERMANENT ACRYLIC EMULSION BASED ADHESIVE  
QUICK TACK (min) 13 N/25mm ON GLASS  
ADHESION, PEEL 20min (min) 16 N/25mm  
HIGH RELEASE FORCE  $0.11 \pm 0.05$  N/25mm AT 100m/min  
APPLICATION TEMP (min)  $+5^{\circ}\text{C}$   
SERVICE TEMP  $-15^{\circ}\text{C}$  TO  $+90^{\circ}\text{C}$

DRG No.: <b>SK6969</b>	STATUS: <b>SK/PR</b>	DESIGNER: <b>Johns</b>	UNITS: <b>MM</b>	DATE: <b>30-Jun-08</b>	PROJECT No.: <b>638</b>	DESIGN APP.
HASTINGS TEL: 01424 722280 EAST SUSSEX FAX: 01424 442078 TN38 9YJ EMAIL <a href="mailto:engineering@marshall-tufflex.com">engineering@marshall-tufflex.com</a>				ASSET No.	638	PRODUCTION APP.
				MATERIAL	SEE NOTE	THIRD ANGLE PROJ.
				COLOUR	SEE NOTE	
				SURFACE FINISH	SEE NOTE	SCALE 1:1
PART CODE: <b>001264</b>						
PRODUCT DESCRIPTION: <b>MT32 Label - Product AA725I</b>						