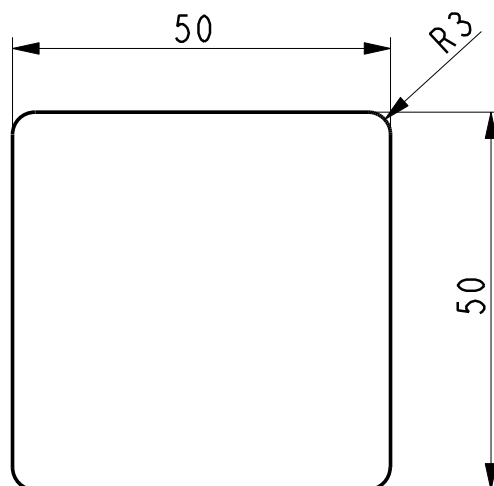


ISSUE	DESCRIPTION	NAME	DATE
I	NEW DRAWING	BB	17/07/08

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COLOUR - BACKGROUND WHITE PRINTED BLACK

**CONSTRUCTION:**

WHITE WOOD-FREE, ELEMENTAL CHLORINE FREE, NON-COATED  
WRITING PAPER

WEIGHT  $73 \pm 7$  gr/sqm, TENSILE STRENGTH (min) 68 N/15mm  
OPACITY 82%, SMOOTHNESS (min) 170 sec (bekk)

**THICKNESS:**

$0.071 \pm 0.005$

**ADHESIVE:**

PERMANENT ACRYLIC EMULSION BASED ADHESIVE


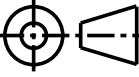
QUICK TACK (min) 13 N/25mm ON GLASS

ADHESION, PEEL 20min (min) 16 N/25mm

HIGH RELEASE FORCE  $0.11 \pm 0.05$  N/25mm AT 100m/min

APPLICATION TEMP (min)  $+5^{\circ}\text{C}$

SERVICE TEMP  $-15^{\circ}\text{C}$  TO  $+90^{\circ}\text{C}$

DRG No.: <b>SK7099</b>	STATUS: <b>SK/PR</b>	DESIGNER: <b>B.Brothwick</b>	UNITS: <b>MM</b>	DATE: <b>17-Jul-08</b>	PROJECT No. <b>638</b>	DESIGN APP.
 <div> HASTINGS TEL: 01424 722280  EAST SUSSEX FAX: 01424 442078  TN38 9YJ EMAIL <a href="mailto:engineering@marshall-tufflex.com">engineering@marshall-tufflex.com</a> </div>					ASSET No.	PRODUCTION APP.
					MATERIAL <b>SEE NOTE</b>	THIRD ANGLE PROJ.
PART CODE: <b>001381</b>					COLOUR <b>SEE NOTE</b>	
PRODUCT DESCRIPTION: <b>MT32 Label - Product AD6421</b>					SURFACE FINISH <b>SEE NOTE</b>	SCALE <b>1:1</b>