

Client: Plastech/MT

28.08.2008

Project Title Range 507

Project No. RA 1059

Stage. 1-4

Moulded Component Check

Issue. A

RA DWG No.	Client DWG. No	Client Pt No.	Component Name	Mods	CAD Updated
RA 1059-005_PT	SK3596/1	YUF0032	Busbar Clip	- Part has added recesses in all tang slots - Part measures 16.75mm high, CAD 17mm <b>NOTE</b> – 1 <sup>st</sup> and last pitches are 10.985mm, centre ones are 11mm	X
RA 1059-010_PT	SK3573	YUF0019	Plug Cover	- Part has no part No., CAD OK - CAD has no cable conduit grip ribs - 10 off base rib bosses extended by 2mm on part	X
RA 1059-011_PT	SK3571	YUF0013	Socket Shutter	- Part No. in different places - No material spec on part - Radii missing on part corners	X
RA 1059-012_PT	SK3569	YUF0007	Endcap 2	- 2 additional ribs in inner long web of part (for ejector pins? - no MT logo on part	
RA 1059-023_PT	SK3574	YUF0020	Coupler Base 1-1	- No slot No.s on part - Upper face RHS and central spacing ribs 5.4mm on part, 4mm on CAD	
RA 1059-024_PT	SK3575	YUF0025	Coupler Cover	- Label orientation boss 10 dia on CAD, 6 dia on part (updated to allow existing labels to fit)	X
RA 1059-025_PT	SK3570	YUF0008	Socket 1-1	- side earth tab slt sides extended and different detailing on part - through hole slots not central to surrounding low ribs (Tooling error?)	X
RA 1059-026_PT	SK3567	YUF0001	Endcap 1-1	- 1 additional rib in inner long web of part (for ejector pin? - Inner rib recess breaks into big key slot - no thinning for constant wall thickness at front	
RA 1059-027_PT	SK3568	YUF0006	Endcap Shutter	-	
RA 1059-028_PT	SK3574/2	YUF0022	Coupler Base 1-2	As RA 1059-023_PT	
RA 1059-029_PT	SK3577	YUF0031	Feed Unit Base	- No part No, logo etc	
RA 1059-030_PT	SK3576	YUF0026	Feed Unit Top 1-1	-	
RA 1059-031_PT	SK3572	YUF0014	Plug Base 1-1	- No slot Nos on part - upper screw recess radii missing on CAD - Cable entry diameter 16mm on CAD, 17.5mm on part <b>NOTE</b> – slot 4 further from rear support than others – 4.35mm as opposed to 3.75mm ().6 out)	X X
RA 1059-036_PT	SK3570/2	YUF0010	Socket 1-2	As RA 1059-025_PT	X
RA 1059-038_PT	SK3567/3	YUF0004	Endcap 1-2	As RA 1059-026_PT	X
RA 1059-043_PT	SK3572	YUF0016	Plug Base 1-2	As RA 1059-031_PT	X
RA 1059-071_PT	-	YUF0028	Feed Unit Top 1-2	-	